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~~Refer to Dimensions - Body on page 3-7 . 5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. 3-48 2003 Saturn Ion... Page 49 40 mm (1 ? in) apart. 1. Drill 8 mm (5/16 in) plug weld holes in the service part as necessary in the corresponding locations noted on the original panel. 865505 2003 Saturn Ion 3-49... Page 50 7. Install all of the related panels and components.~~

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