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[PACCAR MX-13 Operation and Maintenance ... - Service manual](#)

This manual contains information for genuine parts from PACCAR, the correct operation and maintenance of your PACCAR engine. Read and follow all safety instructions. Refer to the WARNING in the " General Safety Instructions " beginning on page 1-7.

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The Paccar MX13 EPA13 service manual is a collection of bulletins intended for professional diesel mechanics to assist with servicing and overhauling the engine. In this download you will find specifications, illustrations and mechanical service procedures for the engine. Electrical troubleshooting is not included. Updated 09/2020. Please note: procedures and specifications are subject to ...

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The Paccar MX13 EPA13 overhaul workshop manual provides a general sequence of overhaul instructions for the engine. OEM technical data, detailed instructions for removal, installation and reconditioning of components are included. Additional service literature may be required. Document dated 01/2019.

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[If you find differences between your engine and the information in this manual, contact your local PACCAR Authorized Repair Location or write to PACCAR c/o PACCAR Engines, PO Box 1518, Bellevue, WA 98009. The latest technology and the highest quality components were used to produce this engine.](#)

[PACCAR MX-13 Engine Operator's Manual - Y53-1181-1A1](#)

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[2013 PACCAR MX Diagnostic Service Manual 57 | Page Diagnostic condition This diagnostic runs when the engine is running for more than 200 seconds. Set condition of fault code The PCI ECU \(D420\) detects that the fuel pressure is too low \(gray area of the graph\) for more than 25 seconds. P= Fuel pressure in bar; rpm = engine speed](#)

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[If you find differences between your engine and the information in this manual, contact your local PACCAR Authorized Repair Location or write to PACCAR Inc c/o Medium Duty Engines, PO Box 1518, Bellevue, WA 98009. Page 6 Foreword... Page 7: Table Of Contents Maintenance Record Form....](#)

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[Page 22 ENGINE OPERATION - Operating Instructions will engage to maintain the cruise set The new PACCAR engine associated with speed. this manual does not require a " break-in " procedure. This section of the manual Compression on /off provides all of the necessary information required for proper engine operation.](#)

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[2013 PACCAR MX Diagnostic Service Manual 197 | Page x Exhaust Temperature Before SCR x Exhaust Temperature After SCR x Pump Module Once the SCR temperatures have reached a minimum of 536 ° F \(280 ° C\), continue the remainder of this cycle with the high idle. The monitored Pump Module value will indicate when dosing starts.](#)